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U. S. DEPARTMENT OF COMMERCE NATIONAL BUREAU OF STANDARDS WASHINGTON

Letter
Circular
LC-582
(Supersedes LC-561)

SIMPLIFIED PRACTICE RECOMMENDATIONS
Revised to January 1, 1940.

Simplified Practice means reduction of excessive variety of manufactured products, or of methods. Simplified Practice Recommendations are records of stock items retained after superfluous variety has been eliminated. These recommendations are developed by voluntary cooperation among manufacturers, distributors, consumers, and other interests, upon the initiative of any of these groups, through a regular procedure of the National Bureau of Standards established for that purpose.

With certain exceptions² current recommendations are available in printed form for 5 cents per copy, unless otherwise indicated. When ordering, give number and title of the publication, as, for example, "R107-31, Glassine Bags."

A discount of 25 percent will be allowed on orders for 100 or more copies.

DOMESTIC ORDERS for publications should be addressed to the Superintendent of Documents, Government Printing Office, Washington, D. C., and should be accompanied by coupons (obtainable from the Superintendent of Documents, in sets of 20 for \$1.00 and good until used), or by check or money order payable to the "Superintendent of Documents." The prices in this list are for publications which are to be delivered to addresses in the United States (or in its possessions), Canada, Colombia, Cuba, Dominican Republic, Ecuador, Guatemala, Honduras, Mexico, Newfoundland (including Labrador), Panama, and Venezuela.

ORDERS FROM COUNTRIES OTHER THAN THOSE MENTIONED IN THE PRECEDING PARA-GRAPH should identify the desired publications by number and title, and should be accompanied by remittances which include one-third of the total cost of the specified publications, to cover postage. Remittances should be made payable to the "Superintendent of Documents," and mailed with order to that officer at the Government Printing Office, Washington, D. C., U. S. A.

The procedure is explained in detail in <u>Simplified Practice</u>, <u>Its Purpose</u> and <u>Application</u>, <u>Letter Circular LC-456</u>, <u>December 2</u>, 1935, <u>Division of Simplified Practice</u>, <u>National Bureau of Standards</u>.

Numbers indicated by an asterisk (*) are available, at present, only in mimeographed form. They can be obtained, free of charge, from the Division of Simplified Practice, National Bureau of Standards, Washington, D. C.



SIMPLIFIED PRACTICE RECOMMENDATIONS

Title	S.P.R. No.
Abrasive grain; sizes of Abrasive products, coated Aggregates, coarse (crushed stone, gravel and slag) Asbestos paper; and asbestos millboard Asphalt Axes, forged	*R118-36 89-36 163-39 19-37 4-36 158-37
Bags, glassine Bags, paper, grocers' Bags, paper, grocers' Bags, paper, notion and millinery (for Dept. and specialty store use) Bank checks; and notes, drafts, and similar instruments Barrels, steel; and drums Bars, steel; color code for marking Bars, steel, reinforcing Bars, steel, spiral, reinforcing Batteries, flashlight; packaging of Bearings, roller, taper Beds, hospital Bedsteads, springs, and mattresses Blackboard, composition Blades, hack-saw Blankets, bed (sizes) Board, binder's Board, box; thicknesses of Bobbins, filling cop winder, hole sizes for; and basic dimensions for cones for warp and knitting yarns Boilers, range; and expansion tanks Bolters, steel, heating, horizontal firebox Bolts; carriage, machine, and lag; packaging of Bolts; machine, carriage, and lag (steel)(stock production sizes) Bolts, plow Books, composition Bottles, carbonated beverage Boxes, corrugated; for department and specialty store use Boxes, corrugated and solid fiber; for canned fruits and vegetables	107-31 *129-31 29-31 29-31 29-31 29-31 29-30 20-37 20-38 21-39 21-29
Boxes, folding; for department and specialty store use Boxes, folding, stock; (for) garments and dry cleaning	*127-31 172-38
Boxes, folding, stock; (for) millinery	173-38 64-30 *126-31 171-38

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Title	S.P.R. No.
Brick, face, rough and smooth; and common brick Brick, paving, vitrified Brick, sand-lime Brushes, calcimine; block sizes for Brushes, carbon, graphite, and metal-graphite; and brush shunts Brushes, counter, window, radiator Brushes, paint and varnish	R 7 1-36 38-37 121-31 56-35 167-37 43-28
Cans, fruit and vegetable (names and dimensions) Cans, tinned-steel; ice cream Caps, bottle, milk and cream; and milk and cream bottles Caps, paper; (for) ice-cream cups Cartons, ice cream; and ice cream brick molds Cartridges, metallic Cases, flashlight; metal and fiber Chain, welded Chairs, wooden; folding and portable Chasers for self-opening and adjustable die heads Checks, bank; and notes, drafts, and similar instruments Checks, guest, restaurant Chinaware, cafeteria and restaurant Chinaware, dining car Chinaware, hospital Chinaware, hospital Chinaware, hospital Chool code for marking steel bars Color code for marking steel bars Color for school furniture Compartments, ice, refrigerator Concrete units; building Cones, paper, and tubes for textile winding Cones, warp and knitting yarn, basic dimensions for; and hole sizes for bobbins for filling cop winders Containers (cans), fruit and vegetable (names and dimensions Containers (cans), tinned, steel, ice-cream Containers, glass, and tin; for extracted honey Containers, glass; for cottage cheese and sour cream Containers, glass; for mayonnaise and kindred products Containers, glass; for preserves, jellies, and apple butter Containers, glass; for preserves, jellies, and apple butter Containers, spice (tin and fiber) Cups; for ice-cream, and cup caps Curbstone, granite Cutters, milling	*154-36 102-366 102-33989 102-33989 1030-22 1031-3390 123-3390 123-3390 123-3390 123-3390 123-3390 123-3390 123-3390 123-3390 125
Doors, hollow metal single acting swing; frames and trim Doors, kalamein, single acting swing; frames and trim	82-28 83-28

Title	S.P.R. No.
Doubletrees, singletrees, and neckyokes Dressings, surgical Drums, steel; and barrels Dry-cleaning boxes, folding, stock; (and for) garments Duck, cotton	R134-32 133-38 20-28 172-38 27-36
Eaves trough and conductor pipe, elbows and fittings Elbows and fittings for eaves trough and conductor pipe Extractors, commercial laundry	29-39 29-39 139-32
Fencing, woven-wire; and woven-wire fence packages Files and rasps	9-28 *6 165-36
elbows	29-39 57-32 106-30
Fixtures, plumbing, staple vitreous china (Included in Commercial Standard CS20-36) Flashlight cases, metal and fiber Flatware, silver, sterling Forms, bank (checks, notes, drafts, and similar instruments) Forms, commercial (invoice, purchase order, and inquiry) 10% Forms for concrete joist construction floors Forms, warehouse	52 68-33 54 50 37-38 *87-32
Frames; and trim, for hollow metal single acting swing doors	82-28 83-28 *41-38 111-30
Galvanized-ware, tinware, and japanned ware	55 172-38 86-37 112-29
Hammers, forged	159-37 76 77-39
Hardware, builders (nontemplate) (Included in Commercial Standard CS22-30)	18 160-37 51-29 108-34
Ice, cake sizes	96-28 *41-38

Title	S.P.R No.
Insulators, porcelain, one-piece*R Investment, dontal; and plaster and artificial stone;	73
Invoice paper-forms; and purchase order and inquiry forms 10¢ Inquiry paper-forms; and invoice and purchase order forms 10¢	117-30 37-38 37-38 140-32
Jacks, screw, bell-bottom	97 - 30 55 94-30
Knives, pocket10¢	99-30
Laces, shoe, braided	168-37 3-36
Lights; sidewalk, floor, and roof Lining, brake, automobile Lockers, steel Lumber, Lumber, rotary-cut; lumber stock for wire-bound boxes	49 66 35-28 *16-29 59
Mirrors, dental, cone-socket	2-32 19-37 173-38 137-32 120-36
Nails, cut, small; and cut tacks	47-28 150-34 134-32 108-34
Packaging of agricultural insecticides and fungicides	70 60-30 9-28 104-30 *41-38 162-35 161-35 145-31 117-30 69

Title	S.P.R. No.
Paints, varnishes, and related products (shades and containers) Paper, asbestos; and asbestos millboard Paper; basic sheet sizes for Paper; photographic Paper, tissue Paper, tissue Paper, tissue; waxed Partitions, metal; for toilets and showers Pipe, conductor; and eaves trough, elbows and fittings Pipe, wrought-iron and wrought-steel; and valves and fittings. Plaster, adhesive Plaster, dental; investment, and artificial stone, packaging of Platforms, skid Purchase order paper-forms; and invoice and inquiry formsloc	3144-37 19-37 22-33 98-36 46-39 125-31 101-29 29-39 57-32 85-37 117-30 95-30 37-38
Rasps, and files Refractories, cupola Refractories, malleable foundry Refrigerators, ice compartment sizes Roofing, iron and steel Rubber, dental (base and veneering)	*6 154-38 79-28 109-29 78-28 138-32
Scoops, shovels, and spades	*48 58-36 122-31 147-33 31-39
Shovels, spades, and scoops Sieve (screen) sizes of canned peas Singletrees, doubletrees, and neckyokes Skid platforms Slate, blackboard Slate, roofing Slate, structural Spades, shovels, and scoops Spice containers (tin and fiber) Spirals, steel, reinforcing Spools, metal; for annealing, handling, and shipping wire Springs, bedsteads, and mattresses Steel joists, open-web	*48 149-33 134-32 95-30 *15-35 *14-28 13-28 *48
Steel, sheet	28 - 29 11 7- 30

Tacks, cut; and small cut nails	Title	S.P.R. No.
Tags, shipping, paper Tanks, expansion; and range boilers	Sweeps, floor	R 88-37
Trough course and conductor sine albeing and distribute	Tags, shipping, paper Tanks, expansion; and range boilers Tanks, storage, hot water Tape, sealing, paper, No. 1 kraft Ternes, roofing Textiles, cotton, hospital and institutional Tile, building, hollow Tiles, clay; for floors and walls Tinware, galvanized, and japanned ware Tires, solid, industrial truck and trailer Tools, forged Towels, terry, fast selvage Traps, lavatory and sink, brass Trim, doors and frames; for hollow metal single acting swing doors Trim, doors and frames; for kalamein single acting swing doors	114-30 30-37 74-30 *12 61-30 55 103-33 17-35 119-31 21 82-28
Tubes, paper; and cones, for textile winding 143-39 Tubes, taper, for filling cop winders; hole sizes for 153-34	Tubes, paper; and cones, for textile winding	29-39 143-39 153-34 135-32
Turnbuckles 71-28 Twine, cotton, polished 124-31 Twine, flax and hemp 136-32 Twine, soft-fiber (jute) 10¢ 110-29	Turnbuckles Twine, cotton, polished Twine, flax and hemp Twine, soft-fiber (jute)	141-32 71-28 124-31 136-32 110-29 92-38
Units, building, concrete	Units, building, concrete	32-38
Valves, wrought-iron and wrought steel; and pipe and fittings 57-32 Varnishes, paints, and related products (shades and	Valves, wrought-iron and wrought steel; and pipe and fittings Varnishes, paints, and related products (shades and	57-32
containers) 144-37		144-37
Wheelbarrows Wheels, brush, dental Wheels, buffing, full disk Wheels, grinding Wheels, grinding Wheels, grinding Wheels, grinding, dental lathe Windows, steel, solid section Wire, screen, production, (for) mineral aggregates;	Washers, commercial laundry Wheelbarrows Wheels, brush, dental Wheels, buffing, full disk Wheels, grinding Wheels, grinding Wheels, grinding Windows, steel, solid section Wire, screen, production, (for) mineral aggregates	142-32 105-32 116-30 115-30 45-39 130-32 *72
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